

# Work Order ID 56892

March 12, 2010 10:44:09 AM



Page 1

Item ID: D2618

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 12/03/2010 Start Qty: 60.00



Cust Item ID:

Required Date: 24/03/2010 Req'd Qty: 60.00

Customer:

Reference:

*Jan 10.03.12*

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2618

Rev B1

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Folio FA195 & Dwg D2618.112-Deburr

*SA 10/03/24*

*60* *φ*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

*SA 10/03/24*

*60* *φ*

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

*H.A 10/03/27*

*60* *φ*

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Process Plan:

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Tooling:

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Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: ST200

0.00



Packaging

Memo

0.00

Packaging

PA 4/3/29 (60)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

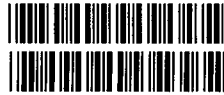
10/03/30 10-3-29  
(60)

# Picklist Print

March 12, 2010 10:44:08 AM

Page 1

Work Order ID: 56892



Parent Item: D2618

Parent Item Name: Bushing

Start Date: 12/03/2010

Required Date: 24/03/2010

Comments: IPP Rev:F Re-format 05-11-22 JLM

Start Qty: 60.00

Required Qty: 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELRINR0.750		Purchased	No			100	f	86.7315	16.2947			



Delrin Round Bar 0.75"



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	86.7315	
109183	1.84	
110962	12.26	
112418	60.9115	
112480	11.72	

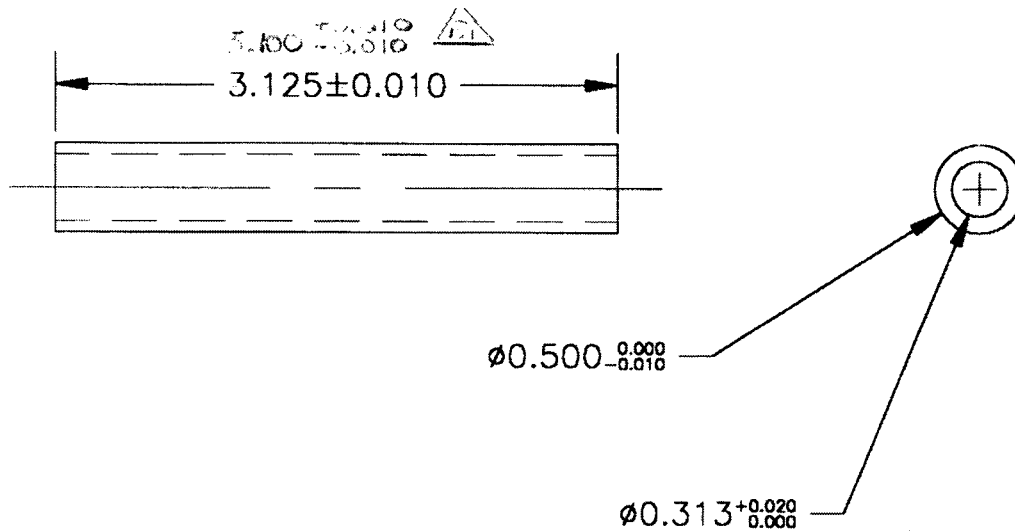
1615 AT SA 10/03/24





DESIGN B.W.	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED B.W.	APPROVED B.W.	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
81	UP # 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED  
11/17/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

56892